TEKMAR 2009

Fabrikkskip – full pakke på lokalitet det neste?

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Akers experience in factory vessels

















Criteria

- Capacities and capabilities
 - Is large scale production and processing at site possible and feasible?
- Operational feasibility
 - What could be the operational advantages and challenges?
- Financial feasibility
 - Is it likely to be financial feasible?
- Other reasons for pursuing the idea of factory vessel production in Aquaculture



Operational characteristics of factory vessels

- what makes them feasible in the fishing industry?
- Harvesting and processing of large, high seas fish and marine resources
 - Historically factory vessels was developed to enable harvesting on high seas marine resources
 - Distances made (make) in infeasible to bring the resource to land for processing
- Efficient capital utilization
 - Vessel (factory building) is there anyway adding processing improves capital utilization
 - In general factory vessels still implies high CAPEX
- 24/7
 - Offshore operations could be year round / 24 hours per day / 7 days a week
 Very focused production environment
- Quality
 - Instant processing makes optimal quality possible very limited lead time from catch to processing



Example of capacities

- High capacity fishing capabilities to ensure steady supply to factory
- 8,200 hp main engine + 4 aux engines to supply vessel and processing plant with necessary energy
- Fresh water production of 600 tons per day

Centurion del Atlantico



Key data

Length: 118 meters

Cargo hold: 2,025 mt (3,115m3)

Typical trip: 50 - 60 days

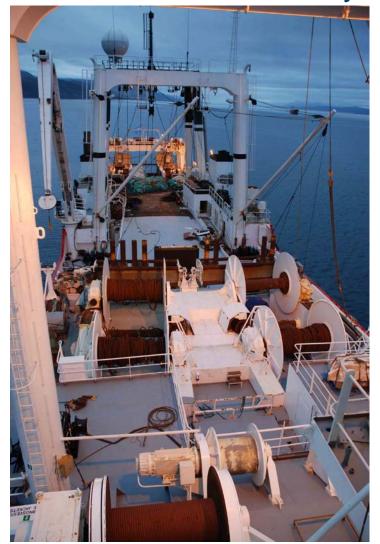
 Accommodation for 120 people. High standard living quarters for production and fishing staff.

- High capacity factory for fish processing from live fish to finished surimi (fish paste) as well as fish meal and oil.
- Input capacity of 600 Mt fish a day
- Freezing capacity of 160 tons a day finished product + 30 tons of fish meal / oil

The preferred partner



How it looks on a factory vessel





The preferred partner



How it looks on a factory vessel









Experiences and challenges with factory vessels

- Efficient operations
 - Demanding setup however very efficient when it works
 - 24/7 is the norm not the abnormality
 - Offshore operations is focused few distractions
- Crew / manning and logistics manageable
- Very few technical limitations
 - Most technical solutions can be done offshore
- Space is a limited resource design of processes and technical solutions play a major role
- Energy is a limitation as well as a significant cost driver
 - Offshore energy more expensive than available onshore
- A vessel is a expensive "factory building"
 - Needs to have a combined purpose



Factory vessels as alternative processing facilities in aquaculture

- No technical limitations moving processing facilities offshore
 - Basic large scale processing, including filleting, chilling and freezing are proven to work offshore
- Close to shore aquaculture production does not fill the main criteria making factory vessels feasible as production platforms:
 - Live fish, easy to access, close to shore where it could be processed in onshore facilities
- Combined purpose might be present handling and transport activities however not likely to justify additional Capex of a offshore production facility
 - Onshore buildings will have lower Capex that an vessel as a platform for processing
- Energy costs, a main cost driver, will likely be lower onshore
- 24/7 focused production environment offshore, as well as other strong reasons might make offshore processing (factory vessels) feasible over time



Factory vessels – alternative reasons

- 24/7 focused production environment
 - Easier to achieve 24/7 offshore
- Environment
 - · Contains all production onsite
 - No transport through zones spread of diseases
- Quality
 - Instant production with no transport and limitation of stress
- Flexibility of CAPEX
 - Factory vessel can be used on many sites and be moved
 - Current production regimes requires continuous presence of production facilities anyway need for flexible movement not likely
- Transport and handling
 - Products shipped directly to transport HUBS or market less transport on land
 - Likely that onshore facilities gives more flexibility



Factory vessels as platform for aquaculture production - Conclusions

Technically and capacity wise – few limitations

Aquaculture does not fulfill the main criteria that makes factory vessels feasible

 Might be other reasons why – BUT.... at least factory vessels on aquaculture still part of what might become feasible in the future

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